

Working:

These machines are used to make bags, pockets, wallets, marking.... in mass quantity.

Applications:

- * Office Articles
- * Files
- * Parts of Seats in Automotive industry

Power depends of material, thickness, welding surface, welding form, timing :

Generally 50wHF / cm².

Sizes of electrodes :

16000VA ==> 25*900

24000VA ==> 30*1200

To choose your future Machine, here are main Features:

- * HF Power (depends of welding shape and Products)
- * Sizes of plate: Widht & Length
- * Lenght of Pulling

We also offer complex electrode according to your drawing.

Please, send us your photography or drawing or samples in order to test the welding of your products.



We can install only the Auto Indexer on an existing Press with all Accessories and Options according to your Products. Vis et Versa, we can install only a new Generator on your Press with Auto Indexer System.

Advice: to set correctly HF Power, you have to increase step by step CV Position up to get a beginning of Welding. Then you may increase Welding Time up to get complete Welding.

References	Electrical Power VA	HF Output Power wHF	Welding Length W=3.3 mm	Press Stroke mm	Col de Cygne Clearance of Throat	Table Sizes Larg * Prof W * D mm	Tirage Indexing Length mm	Dimensions Machine Sizes								Mass kg
								A	B	C	D	E	F	G	H	
67400-6000 AI	6000	3000	2200	80	275	700 * 430	600	740	1115	1000	680	700	1525	1655	3035	600
67400-10000 AI	10000	5000	3500	100	325	800 * 550	750	880	1215	1000	880	800	1600	1850	3235	800
67400-16000 AI	16000	8000	5000	150	420	800 * 660	750	950	1300	1000	900	800	1750	2000	3400	1100

Specifications :

Electric Supply : 400V 3-phase + ground - 50 / 60 Hz
 Compressed air = 20 litres/mn
 Pneumatic Cylinder diameter = 100 - 120 - 160 mm.
 Drawing upon safety standard : Carters ; Normes CE.
 Antiflash with Grid Blocking;
 Roll Numbers = 3 ; 5 Maxi on request
 Counter of Products

Options :

UltraFast Antiflash
Heating plate of tools : up to 150°C
 Pneumatic Clamping of Plate Tools for quickly change product
Hydraulic accurate Descent (0,1mm) & Cutting of Product after Welding (PETG)
 Automatic Knife on Output to facilitate stocking
 Robot for stack of Bags
 Indexing on printed Pattern
 Printer between HF Press and Indexer = **Inkjet Printer on line !!!**

